

## CONTINUOUS AUTOMATIC BUN DIVIDER & ROUNDER

**Model: DDR 5PN (4, 5 & 6 pistons)**  
**Double stage rounding**



### Characteristics & Features

- ~ Machine design with unique two stages rounding system.
- ~ High flexible weight ranges without changing rounding cups.
- ~ Adjustable rounding height and pressure to ensure optimum rounding result at various dough sizes.
- ~ Robust structure with fully stainless steel external covers.
- ~ Wheels for easy movement.
- ~ Simple design for easy cleaning.
- ~ PLC with touch screen control panel, features with
  - Product memories
  - High flexible for different types of dough
  - Dough weight setting
  - Output c/w pitching settings.
- ~ Special weight ranges are available on request.

### Specifications

Technical Data	Standard	DDR 4PN	DDR 5PN	DDR 6PN
Dimension (WxLxH)	Approx.mm	1120x1910x1446	1120x1910x1446	1120x1910x1446
One stage rounding Capacity (Max)	Approx.pes/hr	5300	6600	8000
Two stage rounding Capacity (Max)	Approx.pes/hr	4300	5400	6500
Machine weight	Approx.kg	900	900	900
Motor	Approx.kw	1.5	1.5	1.5
Electric Power	Approx.v	230	230	230
Current Ampere	Approx.amp	12	12	12
Air pressure (for optional rounder only)	Approx.mpa	0.5	0.5	0.5

The minimum and maximum weight of doughs and capacity could be vary depend on the type of doughs.

All machine design & specification are subject to modification without notice.